Non-Contact Infrared Temperature

IR-Compact





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1. Features

IR-Compact non-contact infrared thermometer measures the infrared wavelength emitted from the target spot and converts it to standard current signal output ($4\sim20$ mA). It can measure from -60 °C to maximum 380°C in the distance of 8:1 D:S (Distance to Spot)

Emissivity is 0.10 ~ 0.99 adjustable.

IR-Compact can monitor the temperature in real time in site through its infrared sensor part and signal processing module.

Applications

Plastics, Fluids, Rubber, Coated components, Asphalt, Wood, Paper, Ceramics, Textiles, Glass, Food etc.

2. Ordering information

Code Number IR-compact-□-□-□

Model	Description
IR-COMPACT	
Code A	Temperature Range
1	-60~380℃
2	0~350℃
Z	Other
Code B	Output
N	4~20mA
Code C	Cable Length
1	3m Cable
Z	Other

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3. Accessories

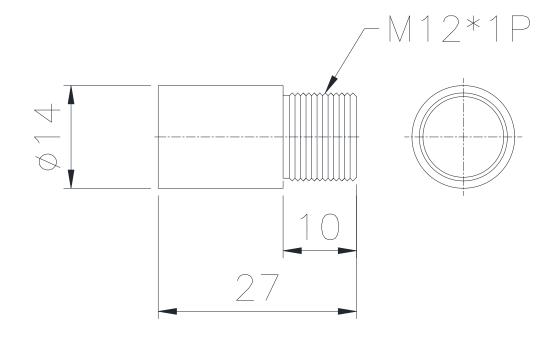
Name	Shape	Usage	Remark
Fixing nut		Sensor fixing nut	Basic accessory
Mounting bracket		Sensor mouning bracket	Basic accessory

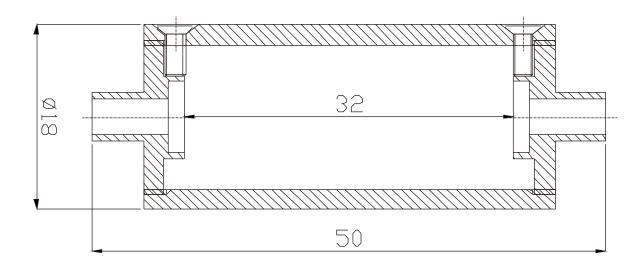
4. Specification

Segment	IR-Compact
Range	-60~380℃
Sensor Type	Thermopile
Accuracy	±1%/F.S or 1℃
Repeatablity	±1% of reading
Field of View (D:S)	8:1
Wavelength Range	8~14 <i>µ</i> m
Response Time	Within 100msec
Emissivity	0.10 ~ 0.99
Analog Output	4~20mA
Power	DC 12~30V (Max 100mA)
Operating Temperature	0~80℃
Resolvable Temperature	0.1℃
Relative Humidity	5~90%
Storage Temperature	-30~85℃
International Protection	IP65, NEMA 4
Output Signal	RS-485
External Material	SUS
Cable Length	3m, Other

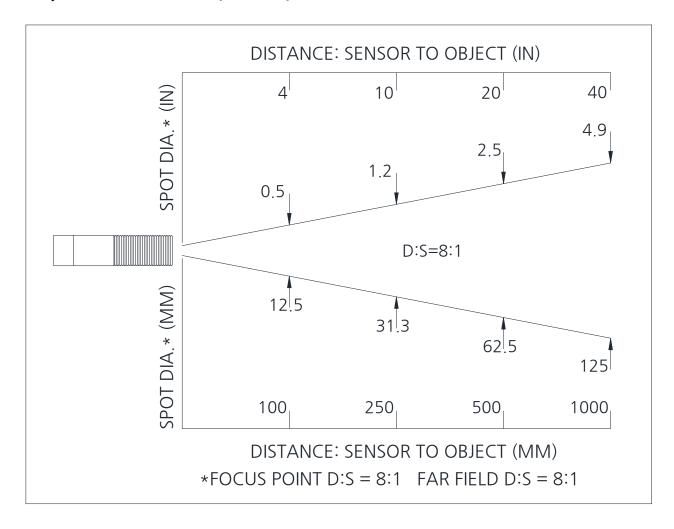
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5. Dimension





6. Optical field of view (D:S 8:1)



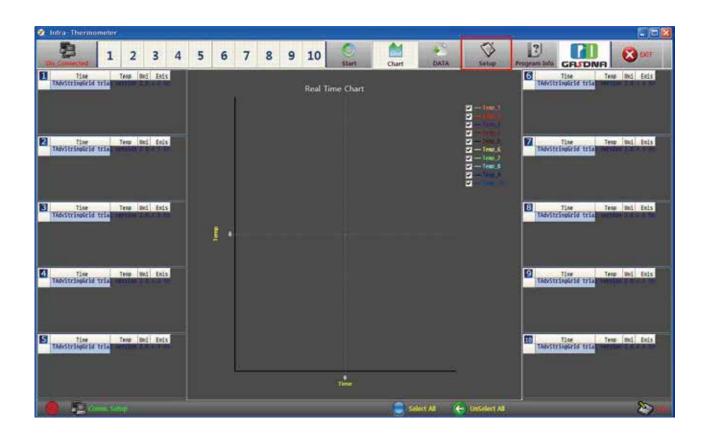
7. Option



8. Wiring

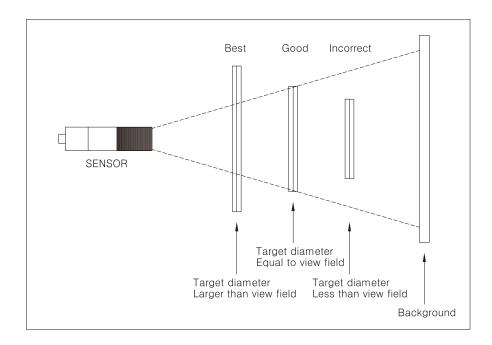
No.	Cable color	Usage
1	BLACK	Power 24V DC(+)
2	RED	Power 0V (-)
3	YELLOW	mA(current) Analog output
4	GREEN	TX+
5	WHITE	TX-

9. Communication specification and Software

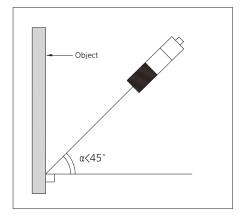


10. Installation

• Please make sure the target area is larger than the field of view.



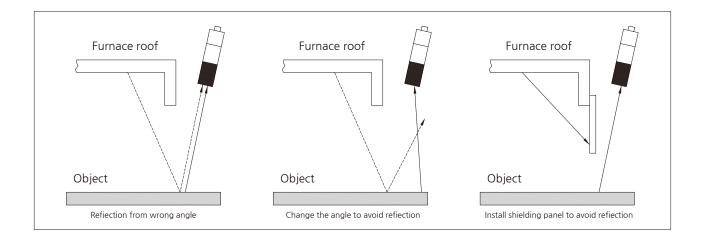
- The spot size is decided by the distance from the sensor to the target.
- Please refer to the 'section 5. Optical field of view'and make sure your target area is larger than the field of view.
- Please locate the sensor vertical against the target.



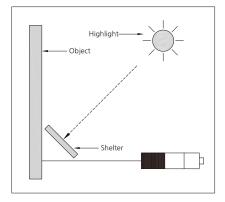
- It is the best for you to install the sensor vertical against the target area or object. If it is not available, the sensor should be more than 45° against the target area. Otherwise, it can affect the measuring accuracy.

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• Please avoid the heat reflection from other high temperature materials



Please avoid highlight.



• Please avoid electronic noise.

Please avoid the high frequency or high voltage area such as motor, pump, power line, and so on.

11. Emissivity Table

: Appendix A - Emissivity Table Metals

N	/laterial	Typical Emissivity
	Non oxidized	0.02-0.1
Aluminium –	Polished	0.02-0.1
Aluminium –	Roughened	0.1-0.3
_	Oxidized	0.2-0.4
	Polished	0.01-0.05
Brass	Roughened	0.3
_	Oxidized	0.5
	Polished	0.03
Copper	Roughened	0.05-0.1
_	Oxidized	0.4-0.8
Chrome		0.02-0.2
Gold		0.01-0.1
Haynes	Alloy	0.3-0.8
	Electro polished	0.15
Inconel	Sandblast	0.3-0.6
_	Oxidized	0.7-0.95
	Non oxidized	0.05-0.2
	Rusted	0.5-0.7
Iron –	Oxidized	0.5-0.9
_	Forged, blunt	0.9
	Non oxidized	0.2
Iron, casted –	Oxidized	0.6-0.95
	Polished	0.05-0.1
Lead	Roughened	0.4
_	Oxidized	0.2-0.6
Magnesium		0.02-0.1
Mercury		0.05-0.15
4 - lada al	Non oxidized	0.1
1olybdenum –	Oxidized	0.2-0.6
onel (Ni-Cu)		0.1-0.14
Ni alcal	Electrolytic	0.05-0.15
Nickel –	Oxidized	0.2-0.5
Platinum	Black	0.9
Silver		0.02
	Polished plate	0.1
_	Rustless	0.1-0.8
Steel	Heavy plate	0.4-0.6
	Cold-rolled	0.7-0.9
	Oxidized	0.7-0.9
Tin	Non oxidized	0.05
	Polished	0.05-0.2
Titanium –	Oxidized	0.5-0.6
Wolfram	Polished	0.03-0.1
	Polished	0.02
Zinc -	Oxidized	0.1

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: Appendix B - Emissivity Table Non Metals

Material		Typical Emissivity
Asbestos		0.95
Asphalt		0.95
Basalt		0.7
Carbon	Non oxidized	0.8-0.9
Carbon	Graphite	0.7-0.8
Carborundum		0.9
Ceramic		0.95
Concrete		0.95
Glass		0.85
Grit		0.95
Gypsum		0.8-0.95
Ice		.98
Limestone		0.98
Paint	Non alkaline	0.9-0.95
Paper	Any color	0.95
Plastic>50	Non transparent	0.95
Rubber		0.95
Sand		0.9
Snow		0.9
Soil		0.9-0.98
Textiles		0.95
Water		0.93
Wood	Natural	0.9-0.95

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